

# Sirion™ Pro



## Reverse Osmosis for Process Water

**SIRION™ Advanced & Pro reverse osmosis system produce high purity water, removing up to 98% of dissolved inorganics and over 99% of large dissolved organics, colloids and particles. Advanced version against Pro equipped with plastic covers granting protection and robust design. Plug & play unit suitable for transportation into a container. All versions available according to European standards.**



Flow rate  
from 100 to  
5,000 l/h



Pharma



Cosmetics



Food



Beverage



Power



Laboratory



Electronics



Hydrogen



General Industry



Drinking Water



Municipal WW



### APPLICATIONS

- Boiler feed water treatment
- Industrial process water production
- Utility water
- Water recycling & reuse
- Hospital water for sterilization
- Analytical water grade 3 production

### OPTIONS

- Conductivity/temperature sensor feed water
- PH measurement concentrate
- Acid/caustic dosing station
- Antiscalant dosing station
- Raw water automatic / manual blending
- Additional universal inputs / outputs
- HUBGRADE™<sup>(1)</sup>
- Front and side covers<sup>(2)</sup>
- PP version<sup>(3)</sup>



All options available for Advanced model. Pro model compatible with options 1, 3, 6 and 8.

<sup>(1)</sup> HUBGRADE™ is a cloud based program that allows you to monitor your system performance, day or night, with secure, real-time data available over any internet or cellular connection.

<sup>(2)</sup> Option available for SIRION Pro and SIRION Advanced in PVC version.

<sup>(3)</sup> SIRION Advanced in PP version includes front and side covers.

### ASSOCIATED SERVICES

Local after-sales service and support teams offer preventive and corrective maintenance programs to ensure the long-term, efficient operation of the plant.

### HYDREX® CHEMICALS

Hydrex® 4000 water treatment chemicals from Veolia Water Technologies should be used for optimized plant operation





### System Operating Paramètres

| 1000 mg/l configuration <sup>(4)</sup> | Unit               | 100             | 200 | 300 | 500 | 750  | 1000 |
|----------------------------------------|--------------------|-----------------|-----|-----|-----|------|------|
| Inlet Salinity TDS (NaCl)              | mg/l               | Up to 1000 mg/l |     |     |     |      |      |
| Typical Design Flux                    | l/h/m <sup>2</sup> | 23-31           |     |     |     |      |      |
| Permeate Nominal Flowrate              | l/h                | 100             | 200 | 300 | 500 | 750  | 1000 |
| Nominal Feed Flowrate                  | l/h                | 150             | 290 | 430 | 715 | 1070 | 1430 |
| Recovery                               | %                  | 70-80           |     |     |     |      |      |
| Installed Power                        | kW                 | 0.5             | 0.5 | 0.5 | 1.5 | 1.5  | 2.2  |

| 1000 mg/l configuration <sup>(4)</sup> | Unit               | 1500            | 2000 | 3000 | 4000 | 5000 |
|----------------------------------------|--------------------|-----------------|------|------|------|------|
| Inlet Salinity TDS (NaCl)              | mg/l               | Up to 1000 mg/l |      |      |      |      |
| Typical Design Flux                    | l/h/m <sup>2</sup> | 23-31           |      |      |      |      |
| Permeate Nominal Flowrate              | l/h                | 1500            | 2000 | 3000 | 4000 | 5000 |
| Nominal Feed Flowrate                  | l/h                | 2145            | 2860 | 4285 | 5715 | 7145 |
| Recovery                               | %                  | 70-80           |      |      |      |      |
| Installed Power                        | kW                 | 3               | 3    | 3    | 5.5  | 5.5  |

Selection of models must be done following RO projections based on project specific inlet water characteristics.

<sup>(4)</sup> Flow rates and installed power are dependent on feed water quality, those quoted are typical values based on 1000 ppm TDS & SDI <3

### System Dimensions

| Model                  | Unit | 100   | 200   | 300   | 500   | 750   | 1000  |
|------------------------|------|-------|-------|-------|-------|-------|-------|
| Total Installed Length | m    | 0.800 | 0.800 | 0.800 | 0.800 | 0.800 | 0.956 |
| Total Installed Width  | m    | 0.800 | 0.800 | 0.800 | 0.800 | 0.800 | 0.800 |
| Total Installed Height | m    | 1.762 | 1.762 | 1.762 | 1.762 | 1.762 | 1.756 |
| Empty Weight           | kg   | 190   | 195   | 200   | 220   | 230   | 280   |
| Operating Weight       | kg   | 199   | 208   | 220   | 242   | 260   | 322   |

| Model                  | Unit | 1500  | 2000  | 3000  | 4000  | 5000  |
|------------------------|------|-------|-------|-------|-------|-------|
| Total Installed Length | m    | 0.96  | 0.96  | 1.11  | 1.60  | 1.60  |
| Total Installed Width  | m    | 0.80  | 0.80  | 0.80  | 0.80  | 0.80  |
| Total Installed Height | m    | 1.756 | 1.756 | 1.756 | 1.761 | 1.761 |
| Empty Weight           | kg   | 300   | 320   | 375   | 590   | 600   |
| Operating Weight       | kg   | 359   | 396   | 483   | 765   | 776   |

### Pipes Connections

| Model                                 | Unit | 100   | 200   | 300   | 500   | 750   | 1000  |
|---------------------------------------|------|-------|-------|-------|-------|-------|-------|
| Feed                                  | DN   | 22/18 | 22/18 | 22/18 | 22/18 | 22/18 | 32.00 |
| Permeate                              | DN   | 15/12 | 15/12 | 15/12 | 15/12 | 15/12 | 25    |
| Permeate diversion                    | DN   | 15/12 | 15/12 | 15/12 | 15/12 | 15/12 | 25    |
| Concentrate                           | DN   | 15/12 | 15/12 | 15/12 | 15/12 | 15/12 | 25    |
| CIP Inlet <sup>(5)</sup>              | DN   | 15/12 | 15/12 | 15/12 | 15/12 | 15/12 | 1 ¼"  |
| CIP concentrate outlet <sup>(5)</sup> | DN   | 15/12 | 15/12 | 15/12 | 15/12 | 15/12 | 1"    |
| CIP permeate outlet                   | DN   | 15/12 | 15/12 | 15/12 | 15    | 15    | 15    |





## Pipes Connections

| Model                                 | Unité | 1500   | 2000   | 3000   | 4000   | 5000   |
|---------------------------------------|-------|--------|--------|--------|--------|--------|
| Feed                                  | DN    | 32     | 32     | 32     | 32     | 32     |
| Permeate                              | DN    | 25     | 25     | 25     | 32     | 32     |
| Permeate diversion                    | DN    | 25     | 25     | 25     | 32     | 32     |
| Concentrate                           | DN    | 25     | 25     | 25     | 25     | 25     |
| CIP Inlet <sup>(5)</sup>              | DN    | 1 1/4" | 1 1/4" | 1 1/4" | 1 1/4" | 1 1/4" |
| CIP concentrate outlet <sup>(5)</sup> | DN    | 1"     | 1"     | 1"     | 1"     | 1"     |
| CIP permeate outlet                   | DN    | 15     | 15     | 15     | 20     | 20     |

<sup>(5)</sup> BSPT (R/Rp) – British Standard Tapered Pipe, for pipes and tapered thread

## Materials of Construction

| Model                  | 100                                        | 200 | 300 | 500                                   | 750 | 1000               | 1500 | 2000 | 3000 | 4000 | 5000 |
|------------------------|--------------------------------------------|-----|-----|---------------------------------------|-----|--------------------|------|------|------|------|------|
| Skid                   | Epoxy-polyester coated carbon steel        |     |     |                                       |     |                    |      |      |      |      |      |
| Control Cabinet        | Mild Steel, RAL 7035, IP55                 |     |     |                                       |     |                    |      |      |      |      |      |
| Low pressure Pipework  | 100 - 300: PA piping                       |     |     | 500 and 750: PVC-U and PA combination |     | 1000 - 5000: PVC-U |      |      |      |      |      |
| High pressure Pipework | 100 - 300: Combination of AISI 316L and PA |     |     | 500- 5000: PVC-U                      |     |                    |      |      |      |      |      |

## Feed water Requirements

| Parameter                               | Unit | Valeur |
|-----------------------------------------|------|--------|
| Minimum water temperature               | °C   | 5      |
| Maximum water temperature               | °C   | 30     |
| Minimum supply pressure                 | barg | 2      |
| Maximum supply pressure                 | barg | 6      |
| Max Silt Density Index (SDI)            | -    | < 3    |
| Maximum Inlet Turbidity                 | NTU  | < 1    |
| Max inlet Iron Fe <sup>3+</sup>         | mg/l | < 0.05 |
| Max inlet Manganese Mn <sup>2+</sup>    | mg/l | < 0.05 |
| Max inlet Aluminium Al <sup>3+</sup>    | mg/l | < 0.05 |
| Max Oil and Grease                      | mg/l | 0      |
| Max inlet Free Chlorine Cl <sub>2</sub> | mg/l | < 0.1  |

Non corrosive water. For models without VFD option and PVC-U version, it is advisable to have pressure regulation at the plant inlet. Temperature range depending on TDS

## Environmental Conditions

| Parameter                   | Unit | Value |
|-----------------------------|------|-------|
| Minimum ambient temperature | °C   | 5     |
| Maximum ambient temperature | °C   | 40    |
| Maximum humidity            | %    | 90    |

Indoor Design. Non-corrosive atmosphere

## Power Requirements

|           |                                                             |
|-----------|-------------------------------------------------------------|
| Voltage   | 380 / 420 V                                                 |
| Frequency | 50Hz                                                        |
| Phases    | 1 Ph +N + E (100-300 model)<br>3 Ph + E (500 - 5000 models) |

Other voltage or frequency available on request.

## Typical Treated Water Quality

| Parameter              | Unit | Value                                                                                                                 |
|------------------------|------|-----------------------------------------------------------------------------------------------------------------------|
| Typical Salt Rejection | %    | 96 - 98                                                                                                               |
| Permeate Pressure      | barg | Minimum inlet pressure on HP pump = min available permeate pressure considering drop pressure on the cartridge filter |